

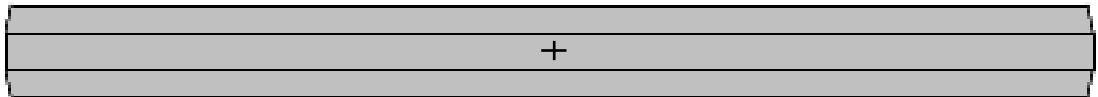
Installation Recommendation for Centre Slide Lock

Step 1

Centre Drill Bit
No. 3 No. 5



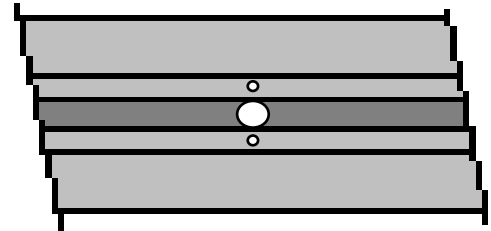
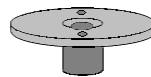
Mark on the back of the Bottom Rail (with Centre Punch) - **Dead Centre**
Note - This must be 100% Accurate!



Using a Drill Press (with a clamp is best) - Drill out the Hole using a Centre Drill Bit No. 3 (6.3mm)
Follow through with a Centre Drill Bit No. 5 (11mm) - Turn over and clean off any burrs with the file.

Locate the Centre Lock 'Central Flange' into the front slot of the Bottom Rail. Make sure that the two small locating holes are perpendicular with the Bottom Rail, hold it in there with your fingers and turn the Bottom Rail over. Make certain that the centre hole is lined up exactly with the Central Flange Hole. Turn back over and mark the small holes. Drill out the holes with a 1/8" Bit. (Drill through the Top Section only!)

Central Flange



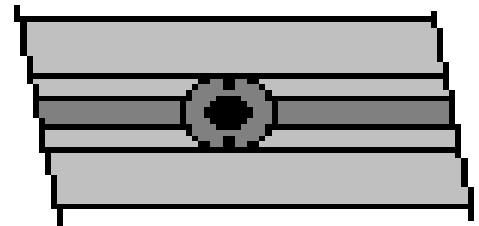
Front view of Bottom Rail with Holes Drilled

Send the Bottom Rail (with the Side Channels & any other accessories required) to the Powder Coater

Step 2

Using 2 Aluminium Rivets (AS 4.8-6.1mm) Locate the Central Flange onto the front of the Bottom Rail (Using the 2 small holes drilled earlier).

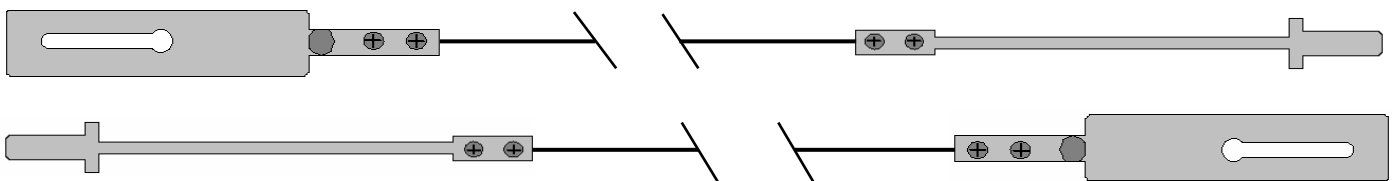
Prepare Stainless Steel Wire - Measure the length of the Bottom Rail, **deduct 255mm** and **half it!** This gives you the 2 pieces of wire needed.
note - you will need a set of Stainless Steel Wire Cutters!



Front view of Bottom Rail with Central Flange installed

Step 3

Join the two T Tongues & Central Slide Locks with the Stainless Steel Wire (cut to size earlier)!
Make sure the SS wire goes right into the holes on the ends of the T Tongues & Slide Locks - so that both screws catch the wire!



TIP : Use 'Lock Tight' when securing the screws - this should prevent the possibility of the wire working its way loose later on!

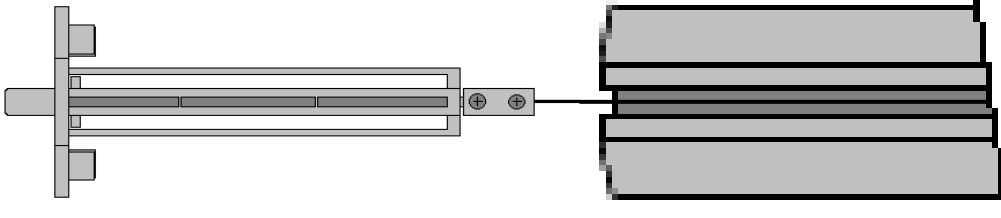
Step 4

Take a T Tongue & Central Slide Lock Assembly and slide into one end of the Bottom Rail (Bottom Rail facing the front). Feed the T Tongue into a Plastic End Cap and push this assembly into the end of the Bottom Rail approx. 15mm only, therefore leaving most of the assembly hanging out the end.

Turn the Bottom Rail over and insert into the assembly two Long Springs, then push the assembly all the way into the Bottom Rail.

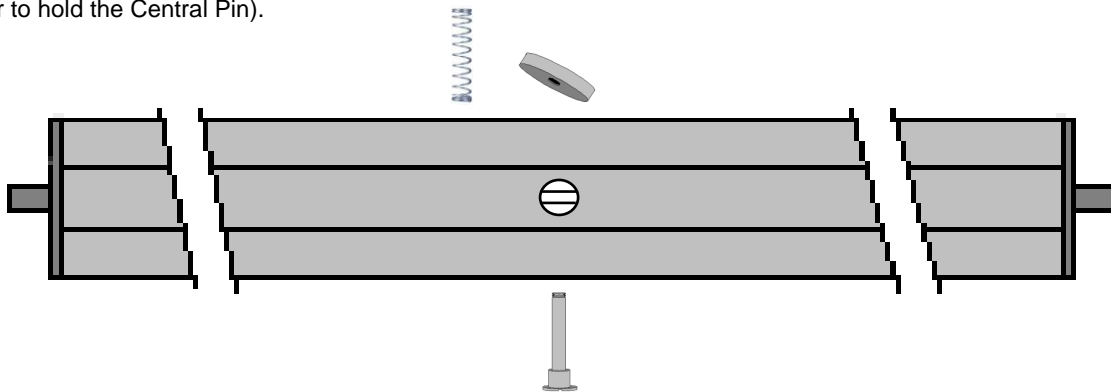
Slide the Bottom Rail onto the Made Up Skin. Then repeat the process above so that both assembly's with Plastic End Caps are secured to into the Bottom Rail.

You will notice that the Central Slide Locks come together in the Middle Of the Bottom Rail and overlap. It doesn't matter which one goes on top of the other.



Step 5

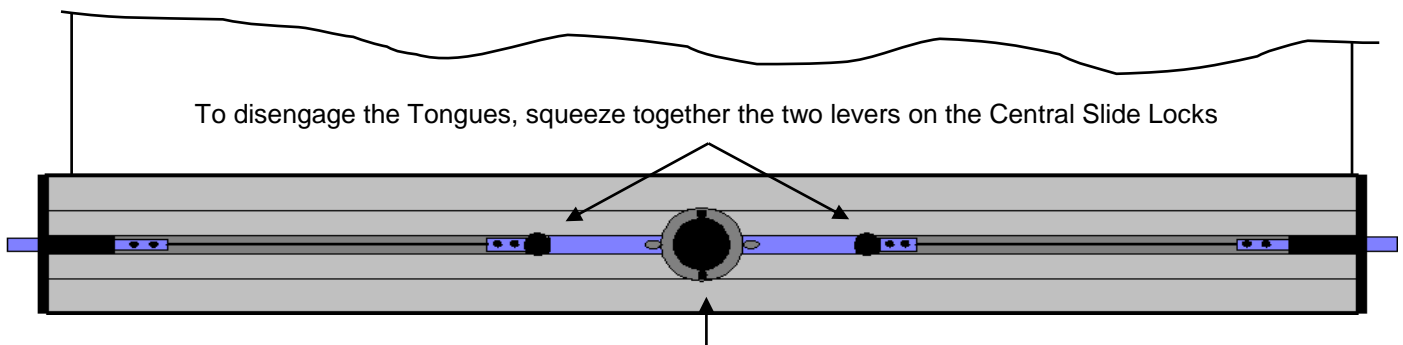
Push the Central Pin through the Centre Hole (from the back). The Central Pin will go through the Key Holes in the Central Slide Locks. Put the Short Spring onto the Central Pin Shaft and screw on the Central Button (Use a Flat Head Screw Driver to hold the Central Pin).



Step 6

The Centre Slide Lock is now complete

Its good practice to give the assembly a squirt with Silicone Spray to Lubricate all components



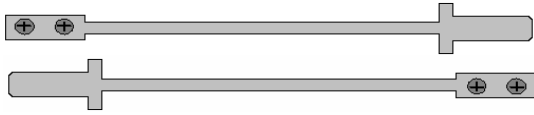
To engage the Tongues, push the Central Button
Because the Tongues are Spring Loaded, as you wind down the blind hit the Central Button and the Tongues will click into the predrilled Locking Holes (simply wait for the click then wind the blind back up tight!)

Channel-It™ - Beautifully Simple, a Better Alternative

These Instructions are to be used as a guide only

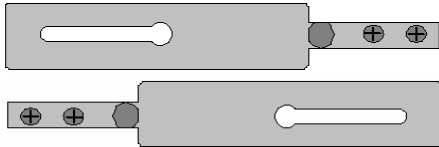
Components for 'Centre Slide Lock'

Included in Kit



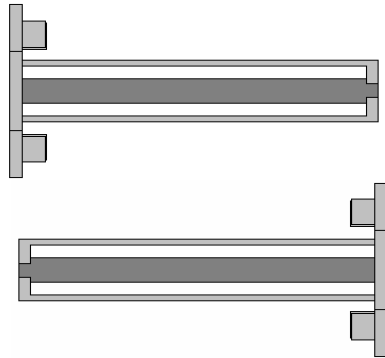
T Tongue

x 2



Central Slide Lock

x 2



Plastic End Cap

x 2



Central Flange

x 1



Central Pin

x 1



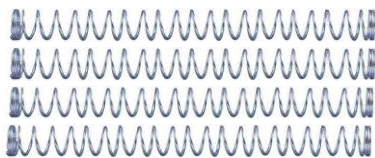
Central Button

x 1



Short Spring

x 1



Long Spring

x 4

Available as a separate item

250 mtr Rolls or Cut Length



1.3mm Stainless Wire

(Clear PVC Coated)